

SAFETY DATA SHEET

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II - Germany

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : ZH/N
Product code : 7045042A
Trade name : ZH/N

Härter/Hardener

Index number :

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses			
Printing ink. Printing ink related material			
Uses advised against	Reason		
Not applicable.			

1.3 Details of the supplier of the safety data sheet

Manufacturer/ Distributor : SUN CHEMICAL

NORTON HILL

MIDSOMER NORTON

BATH SOMER

SOMERSET BA3 4RT

UNITED KINGDOM (44) 1689 894000

COATES SCREEN INKS GMBH

WIEDERHOLDPLATZ 1 D-90451 NURNBERG

GERMANY (49) 911 6422 0

e-mail address of person responsible for this SDS

: regulatory.affairs@sunchemical.com

1.4 Emergency telephone number

Supplier

Telephone number

(49) 911 6422 0 (7:30-16:00)

(49) 911 6422 299 (6:00am -20:00pm)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : R10

Xn; R20 R43

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SECTION 2: Hazards identification

Physical/chemical

hazards

: Flammable.

Human health hazards: Harmful by inhalation. May cause sensitization by skin contact.

See Section 16 for the full text of the R-phrases declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard symbol or symbols



Indication of danger : Harmful

Risk phrases: R10- Flammable.

R20- Harmful by inhalation.

R43- May cause sensitization by skin contact.

Safety phrases : S24- Avoid contact with skin.

S37- Wear suitable gloves.

Hazardous ingredients

: Hexamethylene-1,6-diisocyanate Homopolymer

Supplemental label

elements

: Contains isocyanates. See information supplied by the manufacturer. This

information is provided by the current Safety Data Sheet.

2.3 Other hazards

Other hazards which do not result in classification

: Not available.

SECTION 3: Composition/information on ingredients

Substance/mixture : Mixture

			<u>Classification</u>		
Product/ingredient name	Identifiers	%	67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	Туре
Hexamethylene-1,6- diisocyanate Homopolymer	CAS: 28182-81-2	> 70	R43	Skin Sens. 1, H317	[1]
2-methoxy-1- methylethyl acetate	EC: 203-603-9 CAS: 108-65-6 Index: 607-195-00-7	10 - 25	R10	Flam. Liq. 3, H226 Eye Irrit. 2, H319	[2]
xylene	EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	10 - 25	R10 Xn; R20/21 Xi; R38	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315	[1] [2]
ethylbenzene	EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	2.5 - 5	F; R11 Xn; R20	Flam. Liq. 2, H225 Acute Tox. 4, H332	[1] [2]
hexamethylene-di- isocyanate	EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1	< 1	T; R23 Xi; R36/37/38 R42/43	Acute Tox. 3, H331 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335	[1] [2]
			See Section 16 for the full text of the R- phrases declared above.	See Section 16 for the full text of the H statements declared above.	

SECTION 3: Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs or vPvBs or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

General : In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery

position and seek medical advice.

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running water

for at least 15 minutes, keeping eyelids open. In case of accidental eye contact, avoid concurrent exposure to the sun or other sources of UV light which may

increase the sensitivity of the eyes.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do not induce vomiting.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It

may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear

gloves.

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the preparation itself. The preparation has been assessed following the conventional method of the Dangerous Preparations Directive 1999/45/EC and classified for toxicological hazards accordingly. See sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the isocyanate components and considering toxicological data on similar preparations, this preparation may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Repeated or prolonged contact with irritants may cause dermatitis.

Contains Hexamethylene-1,6-diisocyanate Homopolymer, hexamethylene-di-isocyanate. May produce an allergic reaction.

4.3 Indication of any immediate medical attention and special treatment needed

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SECTION 4: First aid measures

Notes to medical doctor

: Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.

Hazardous thermal decomposition products : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen, hydrogen cyanide, monomeric isocyanates.

5.3 Advice for firefighters

Special protective actions for fire-fighters

: Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.

Special protective equipment for fire-fighters : Appropriate breathing apparatus may be required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: Exclude sources of ignition and ventilate the area. Avoid breathing vapor or mist. Refer to protective measures listed in sections 7 and 8. Place in a suitable container.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also Section 8 for additional information on hygiene measures.

6.2 Environmental precautions

: Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.3 Methods and materials for containment and cleaning up

: The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13).

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SECTION 7: Handling and storage

Persons with a history of asthma, allergies, chronic or recurrent respiratory disease should not be exposed to any process in which this product is used.

Examination of lung function should be carried out on a regular basis on persons spraying this preparation.

7.1 Precautions for safe handling

: Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapors in air and avoid vapor concentrations higher than the occupational exposure limits

In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.

To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. Operators should wear antistatic footwear and clothing and floors should be of the conducting type.

Keep container tightly closed. Precautions should be taken to minimize exposure to atmospheric humidity or water. CO_2 will be formed, which, in closed containers, could result in pressurization. Care should be taken when re-opening partly-used containers. Keep away from heat, sparks and flame. No sparking tools should be used.

Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this preparation. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Put on appropriate personal protective equipment (see Section 8).

Never use pressure to empty. Container is not a pressure vessel.

Always keep in containers made from the same material as the original one.

Comply with the health and safety at work laws.

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 5 - 35 °C

Store in accordance with local regulations.

Notes on joint storage

Keep away from: oxidizing agents, strong alkalis, strong acids.

Additional information on storage conditions

Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight.

Keep container tightly closed.

Keep away from sources of ignition. No smoking. Prevent unauthorized access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

Recommendations Industrial sector specific solutions Not available. Not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

SECTION 8: Exposure controls/personal protection

Product/ingredient name	Exposure limit values
2-methoxy-1-methylethyl acetate	TRGS900 AGW (Germany, 3/2011). PEAK: 270 mg/m³ 15 minute(s). PEAK: 50 ppm 15 minute(s). TWA: 270 mg/m³ 8 hour(s). TWA: 50 ppm 8 hour(s).
xylene	TRGS900 AGW (Germany, 3/2011). Absorbed through skin. PEAK: 880 mg/m³ 15 minute(s). PEAK: 200 ppm 15 minute(s). TWA: 440 mg/m³ 8 hour(s). TWA: 100 ppm 8 hour(s).
ethylbenzene	TRGS900 AGW (Germany, 3/2011). Absorbed through skin. PEAK: 880 mg/m³ 15 minute(s). PEAK: 200 ppm 15 minute(s). TWA: 440 mg/m³ 8 hour(s). TWA: 100 ppm 8 hour(s).
hexamethylene-di-isocyanate	TRGS900 AGW (Germany, 3/2011). Skin sensitizer. CEIL: 0.07 mg/m³ CEIL: 0.01 ppm PEAK: 0.035 mg/m³ 15 minute(s). PEAK: 0.005 ppm 15 minute(s). TWA: 0.035 mg/m³ 8 hour(s). TWA: 0.005 ppm 8 hour(s).

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

8.2 Exposure controls

Persons with a history of asthma, allergies, chronic or recurrent respiratory disease should not be exposed to any process in which this product is used.

Examination of lung function should be carried out on a regular basis on persons spraying this preparation.

Appropriate engineering controls

: Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. Air-fed protective respiratory equipment must be worn by the spray operator, even when good ventilation is provided. In other operations, if local exhaust ventilation and good general extraction are not sufficient to maintain concentrations of particulates and solvent vapors below the OEL, suitable respiratory protection must be worn. (See Personal Protection.)

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection
Skin protection

: Use safety eyewear designed to protect against splash of liquids.

Hand protection

: Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

Gloves

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

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SECTION 8: Exposure controls/personal protection

: Personnel should wear antistatic clothing made of natural fibers or of high-**Body protection**

temperature-resistant synthetic fibers.

By spraying: air-fed respirator. Respiratory protection

By other operations than spraying, in well ventilated areas, air-fed respirators could

be replaced by a combination charcoal filter and particulate filter mask.

Environmental exposure

controls

: Do not allow to enter drains or watercourses.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : Liquid. Color : Clear.

Odor : Not available. Not available. Odor threshold рΗ : Not available. Melting point/freezing point : Not available.

: 38°C Flash point

Yes.

VOC : 25%

Lower explosion limit : Lower: 1% Upper: 7%

Boiling point : Lowest known value: 136°C (277°F)

Evaporation rate : Not available. Upper/lower flammability or : Not available.

explosive limits

: Not available.

Vapor pressure Not available. Vapor density

Relative density

: Not available. Solubility(ies) : Not available. Partition coefficient: noctanol/water

Auto-ignition temperature

: Lowest known value: 272°C (521.6°F) (1-Methoxy-2-Propanol Acetate).

Decomposition temperature Viscosity

: Not available. : Not available. : Not available. : Not available.

9.2 Other information

Explosive properties Oxidizing properties

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

: Stable under recommended storage and handling conditions (see section 7). 10.2 Chemical stability

10.3 Possibility of hazardous reactions The product reacts slowly with water, resulting in the production of carbon dioxide. In closed containers, pressure buildup could result in distortion, expansion and, in extreme cases, bursting of the container.

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SECTION 10: Stability and reactivity

10.4 Conditions to avoid : In a fire, hazardous decomposition products may be produced.

10.5 Incompatible materials : Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols,

water. Uncontrolled exothermic reactions occur with amines and alcohols.

10.6 Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

SECTION 11: Toxicological information

There are no data available on the preparation itself. The preparation has been assessed following the conventional method of the Dangerous Preparations Directive 1999/45/EC and classified for toxicological hazards accordingly. See sections 2 and 3 for details.

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Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the isocyanate components and considering toxicological data on similar preparations, this preparation may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Repeated or prolonged contact with irritants may cause dermatitis.

Contains Hexamethylene-1,6-diisocyanate Homopolymer, hexamethylene-di-isocyanate. May produce an allergic reaction.

11.1 Information on toxicological effects

Acute toxicity

Not available.

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

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SECTION 12: Ecological information

There are no data available on the preparation itself.

Do not allow to enter drains or watercourses.

The preparation has been assessed following the conventional method of the Dangerous Preparations Directive 1999/45/EC and is not classified as dangerous for the environment.

12.1 Toxicity

Not available.

12.2 Persistence and degradability

Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2-methoxy-1-methylethyl acetate	0.56	-	low
xylene ethylbenzene hexamethylene-di- isocyanate	3.16 3.15 1.08	-	high high low

12.4 Mobility in soil

Soil/water partition

: Not available.

coefficient (Koc)

Mobility: Not available.

12.5 Results of PBT and vPvB assessment

PBT : Not applicable. vPvB : Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

Do not allow to enter drains or watercourses. Residues in empty containers should be neutralized with a decontaminant (see section 6).

Dispose of according to all federal, state and local applicable regulations.

13.1 Waste treatment methods

Product

Methods of disposal

: The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Hazardous waste

: The classification of the product may meet the criteria for a hazardous waste.

Packaging

Methods of disposal

: The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

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SECTION 13: Disposal considerations

Special precautions

This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN/ADNR	IMDG	IATA
14.1 UN number	UN1210	UN1210	UN1210	UN1210
14.2 UN proper shipping name	PRINTING INK RELATED MATERIAL	PRINTING INK RELATED MATERIAL	PRINTING INK RELATED MATERIAL	PRINTING INK RELATED MATERIAL
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	No.	No.	No.
Additional information	Special provisions 640 (E)	-	-	-
	Tunnel code (D/E)			

14.6 Special precautions for user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

: Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture <u>EU Regulation (EC) No. 1907/2006 (REACH)</u>

Annex XIV - List of substances subject to authorization

SECTION 15: Regulatory information

Annex XVII - Restrictions : Not applicable. on the manufacture. placing on the market and use of certain dangerous substances, mixtures and articles

Other EU regulations

National regulations

Industrial use : The information contained in this safety data sheet does not constitute the user's

own assessment of workplace risks, as required by other health and safety

legislation. The provisions of the national health and safety at work regulations apply

to the use of this product at work.

Hazardous incident

ordinance

: Applicable. Category: 6 Flammable.

Hazard class for water : 2 Appendix No. 4

15.2 Chemical Safety

Assessment

: This product contains substances for which Chemical Safety Assessments are still to

be received.

SECTION 16: Other information

CEPE code

Indicates information that has changed from previously issued version.

Abbreviations and

acronyms

: ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No.

1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

Full text of abbreviated H

statements

Highly flammable liquid and vapor. : H225 Flammable liquid and vapor. H226

Harmful in contact with skin. H312

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.

H331 Toxic if inhaled. H332 Harmful if inhaled.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.

Full text of classifications [CLP/GHS]

: Acute Tox. 3, H331 ACUTE TOXICITY: INHALATION - Category 3 ACUTE TOXICITY: SKIN - Category 4 Acute Tox. 4. H312 ACUTE TOXICITY: INHALATION - Category 4 Acute Tox. 4, H332

Eye Irrit. 2, H319 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2

Flam. Liq. 2, H225 FLAMMABLE LIQUIDS - Category 2 Flam. Liq. 3, H226 FLAMMABLE LIQUIDS - Category 3

RESPIRATORY SENSITIZATION - Category 1 Resp. Sens. 1, H334 SKIN CORROSION/IRRITATION - Category 2 Skin Irrit. 2, H315

Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

SPECIFIC TARGET ORGAN TOXICITY (SINGLE **STOT SE 3, H335**

EXPOSURE) [Respiratory tract irritation] - Category 3

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SECTION 16: Other information

Full text of abbreviated R

phrases

: R11- Highly flammable.

R10- Flammable.

R23- Toxic by inhalation. R20- Harmful by inhalation.

R20/21- Harmful by inhalation and in contact with skin.

R38- Irritating to skin.

R36/37/38- Irritating to eyes, respiratory system and skin.

R43- May cause sensitization by skin contact.

R42/43- May cause sensitization by inhalation and skin contact.

Full text of classifications

[DSD/DPD]

: F - Highly flammable

T - Toxic Xn - Harmful Xi - Irritant

Date of printing : 9/4/2012. Date of issue/ Date of : 7/9/2012.

revision

Date of previous issue : 4/11/2012.
Version : 6.02

Notice to reader

The information in this SDS is based on the present state of our knowledge and on current laws. The product is not to be used for purposes other than those specified under section 1 without first obtaining written handling instructions. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. The information in this SDS is meant to be a description of the safety requirements for our product. It is not to be considered a guarantee of the product's properties.

Annex